



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

FEB 28 2018

D206-797-211
Job Sheet 171325



Part No: D206-797-211

Job Qty: 1 ea

Part Name: 206L / L1 / L3 / L4 Quick Release Mounting Provisions - Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/31/18

Job Tracking No:

Due Date: 2/26/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV D SHEET 17 IPP Rev:A 11.02.10 as per IIN rev.A DD verf:JLM IPP Rev:B 11.04.18 MS24694-10 TO MS24694-S10 DD verf:JLM IPP Rev:C 11.04.19 added(1) D4293-1(was missing) DD verf:JLM IPP Rev:D 11.09.12 @ chg 002 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	2/26/18	2/26/18	0.00	0.00	Start Up Stores/Pkg-1		MA
110	Packaging	1 pcs	2/26/18	2/26/18	0.00	0.00	Packaging1-3		
120	QC	1 pcs	2/26/18	2/26/18	0.00	0.00	QC4		SMB
125	DC	1 pcs	2/26/18	2/26/18	0.00	0.00	DC		
130	Packaging	1 pcs	2/26/18	2/26/18	0.00	0.00	Packaging3-1		SMP
140	QC21-FG	1 Ea	2/26/18	2/26/18	0.00	0.00	QC21		mf. 18/03/14

Part Op 125 - Photocopy bluefile & type labels per PPPD206-797-211 CHG002
Descriptions: 130 - Identify and pack for shipping as per PPP D206-797-211 Location:FG034

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN6-17A	Bolt	2 Ea (2 ea)	90-Start up Operation	5019366
AN6-20A	Bolt	2 Ea (2 ea)	90-Start up Operation	FM137736-0
D4271-011	Beam Assembly, Fwd	1 Ea (1 ea)	90-Start up Operation	5032937
D4271-013	Beam Assembly, Aft	1 Ea (1 ea)	90-Start up Operation	5034125
D4292-1	Fitting	2 Ea (2 ea)	90-Start up Operation	5043635
D4293-1	Fitting	2 Ea (2 ea)	90-Start up Operation	5048449
D4314-1	Shim	4 Ea (4 ea)	90-Start up Operation	5034880
D4314-3	Shim	4 Ea (4 ea)	90-Start up Operation	3x 5015367/5034890x
D4713-1	Spacer	1 Ea (1 ea)	90-Start up Operation	50414152
MS21042L6	Nut	4 Ea (4 ea)	90-Start up Operation	5016881
MS24694-S10	Screw	4 Ea (4 ea)	90-Start up Operation	FI20986
MS27151-19	Nut	4 Ea (4 ea)	90-Start up Operation	FM138195X3 / FM132285X1
MS3367-5-0	Tie Wrap	1 Ea (1 ea)	90-Start up Operation	FI23164
NAS1149D0663J	Washer	8 Ea (8 ea)	90-Start up Operation	5084481

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Container No: S051478



Part: D206-797-211

Job No: 171325

Serial No/Batch: S051478

Revision:

Inspector:

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN6-17A	2	17	0
	AN6-20A	2	26	0
	D4271-011	1	1	0
	D4271-013	1	1	0
	D4292-1	2	0	0
	D4293-1	2	0	0
	D4314-1	4	11	0
	D4314-3	4	23	0
	D4713-1	1	7	0
	MS21042L6	4	590	0
	MS24694-S10	4	60	0
	MS27151-19	4	35	0
	MS3367-5-0	1	29	0
	NAS1149D0663J	8	854	0

Part Specifications

Specifications could not be found.



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
001281	S046762	AN6-17A	Bolt	S019366	ST334	2
001281	S046761	AN6-20A	Bolt	FM137736-0	ST334	2
001281	S034175	D4271-013	Beam Assembly, Aft	S014140	ST452	1
001281	S046749	D4314-1	Shim	s034880	ST085	4
001281	S046743	D4314-3	Shim	s034890	ST085	1
001281	S046738	D4713-1	Spacer	s044152	ST111	1
001281	S046728	MS21042L6	Nut	S016881	ST303	4
001281	S046726	MS24694-S10	Screw	F120986	ST284	4
001281	FM138195	MS27151-19	Nut		ST275	3
001281	S046720	MS27151-19	Nut	FM132285	ST275	1
001281	S046695	MS3367-5-0	Tie Wrap	F123164	ST272	1
001281	S046687	NAS1149D0663J	Washer	S024481	ST263	8

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

Plex 3/1/18 8:57 AM Dart.joly.jocelyne

5.0 PARTS LIST

Qty -021	Qty -022	Qty -023	Qty -024	Qty -211	Part Number	Description
X					D206-797-021	QUICK RELEASE HELI-UTILITY-BASKET
	X				D206-797-022	QUICK RELEASE HELI-UTILITY-BASKET
		X			D206-797-023	QUICK RELEASE HELI-UTILITY-BASKET
			X		D206-797-024	QUICK RELEASE HELI-UTILITY-BASKET
1	1	1	1	X	D206-797-211	QUICK RELEASE BASKET MOUNTING KIT
1					D4272-011	BASKET ASSY, HEAVY DUTY LID, LH
	1				D4272-012	BASKET ASSY, HEAVY DUTY LID, RH
		1			D4272-013	BASKET ASSY, LIGHT WEIGHT LID, LH
			1		D4272-014	BASKET ASSY, LIGHT WEIGHT LID, RH
				1	D4271-011	BEAM ASSY, FWD
				1	D4271-013	BEAM ASSY, AFT
				2	D4292-1	FITTING
				2	D4293-1	FITTING
				4	D4314-1	SHIM
				4	D4314-3	SHIM
				1	D4713-1	SPACER
				2	AN6-17A	BOLT
				2	AN6-20A	BOLT
				8	NAS1149D0663J	WASHER (OR AN960JD616)
				4	MS21042L6	NUT (OR MS21042-6)
				4	MS27151-19	NUT
				4	MS24694-10	SCREW
				1	MS3367-5-0	TIE WRAP

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Revision: D
 Date: 15.04.14